



## ROLL FORMER CORPORATION

### EQUIPMENT PRICING SCHEDULE

<b>PANFORMERS</b>		
<b>VS-150</b>	Vari Seam, Standing Seam Panformer with hydraulic drive and shear (forms 1" and 1.5" double lock and U-Panels)	\$25,700.00
<b>VS-OPTIONS</b>	Dies to form 1" – 1½" Snap Lock Panel	1,200.00
	Dies to form SOP-15 – 1.5" Snap on Panel	7,600.00
	Dies to form 1" – 1½: Bermuda Panel	3,400.00
	Dies to form Double Lock Seam Batten Pans	2,300.00
	Dies to form Double Lock Seam Batten Caps	2,800.00
	Plus 50 Attachment add ½" to 1½" SS Panels & make a 2" Commercial Grade Panel	7,600.00
<b>SSXT or SS15 SLP 175</b>	1" or 1½" Standing Seam Panformer with hydraulic drive & shear	22,500.00
	Self-Locking Panel 1.75" high (Span Snap Seam tm copy) with hydraulic drive and shear, fully automatic digital controller	42,700.00
<b>23-C</b>	Forms both 2" and 3" Armco Style Profile with hydraulic drive and shear, fully automatic digital controller, Stiffening & Striation Ribs included	65,100.00
<b>SS-20A</b>	2.0" Armco Type Panel with hydraulic drive and shear, Stiffening & Striation Ribs included	56,000.00
<b>SSSP-3</b>	3.0" Structural Trapezoidal Pan, with Double Lock Seam with hydraulic drive and shear, fully automatic digital controller, Stiffening Ribs	63,000.00
<b>NSP</b>	Nail Strip Panel with hydraulic drive and shear, Fully Automatic Digital Controller, Nail Strip Slotting Dies	37,000.00
<b>FL-105</b>	1.0" Interlocking Wall/Soffit Panel with hydraulic drive and shear	33,600.00
<b>FL-15</b>	1.5" Interlocking Wall/Soffit Panel with hydraulic drive and shear	39,800.00
<b>QH-50</b>	Quick Hem (single side drip edge hemming)	8,300.00
<b>5V</b>	5V Crimp Panel with hydraulic drive and shear	31,200.00
<b>SOF-12</b>	12" Residential Soffit with hydraulic drive & shear, fully automatic digital controller	34,500.00
<b>CTL-48</b>	48" Cut To Length Machine with hydraulic drive & shear, 2 Slitting Dies (24 ga. Steel) (.032 Alum)	26,700.00
<b>TRIM MACHINES</b>	<b>Many available (fax your profile to us!)</b>	
<b>RTR – Recoiler</b>	<b>Ask about our complete line of Gutter Trim Recoilers</b>	
<b>SA PERF</b>	Stand Alone Perforation Unit for Ridge-Soffit venting	7,000.00
<b>SEAMERS</b>		
<b>SSX</b>	Standing Seam Seamer (180°) with Limit Switch (220V – ADD \$200)	3,800.00
<b>SSX Heavy Duty</b>	Standing Seam Seamer (180°) with limit switch – 22 ga steel and 0.40 Aluminum	5,000.00
	SSX Seamer Case	275.00
<b>SS INDUSTRIAL</b>	90° and 180° Lock for 2" Industrial – Commercial Panel, Complete w/case and single lock hand tool (220V - ADD \$500)	7,100.00
<b>BSA</b>	Batten Seamer (seams wooden batten with cap) (220V – ADD \$500)	8,000.00
<b>CAP MACHINES/PANEL CURVER</b>		
<b>SS-10</b>	1" Snap Cap with hydraulic drive & manual rear shear	12,400.00
<b>BC-15</b>	1.5" x 1.5" Snap On Batten Cap with hydraulic drive and manual rear shear	15,000.00
<b>CBSC-15</b>	Combined Batten & Snap Cap former with hydraulic drive & manual rear shears	24,700.00
<b>PCM</b>	Panel Curving Machine (curves U-Panel and SS10 Cap)	11,000.00
<b>OPTIONAL EQUIPMENT</b>		
	Digital Controller (length control with single batch)	3,600.00
	Machine "Set Up" for digital controller ( <b>without control box</b> )	1,800.00
	Control box (without setup)	1,900.00
	Vee, flat or Pencil Panel Ribs (2) (shaft style)	1,100.00
	"Quick Release" Vee, Flat or Pencil Ribs (2)	1,500.00
	"Bolt On" Striation Rib Attachment	2,600.00
	Decoiler – 3,000# x 30" Capacity	1,400.00
	Decoiler – 5,000# x 30" Capacity	1,600.00
	Decoiler – 5,000# x 48" Capacity	2,000.00
	Power for Cap Machine Shears	1,000.00
	Set-Up & Training on location at Customers Facility (US)	<b>Price on Request</b>
	Set-Up & Training at Roll Former Corporation	<b>No Charge</b>